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22 NOVEMBER 2014

Regulating the development and approval of biosimilar monoclonal antibodies – Considerations on some Regulatory and Clinical Topics

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Biological product complexity: *Examples of modifications: inherent or due to the manufacturing process*



- Pyroglutamyl peptides
- Deamidation
- Methionine oxidation
- Glycation
- High mannose, G0, G1,
- Sialylation G1, G2
- C-terminal Lysine

Modifications may result in approximately 10⁸ potential variants

Adapted from: Steven Kozlowski; FDA

Based on science, the Concept of Biosimilarity globally agreed is built on five indispensible pillars:



The WHO Guidance for biosimilars



Global Progress on the Developments of Regulatory Framework for Biosimilars

Before 2010

Sept. 2014





Outcomes of WHO survey in 2014 (1)

Q 1. Countries where SBP regulation is ...

- …in place: Brazil, Canada, Ghana, India, Iran, Japan, Jordan,
 Korea, Malaysia, Peru, Philippines, Singapore, Thailand, EU
- ...under development: Burkina Faso, China, Egypt, Indonesia (since 2010 implementing WHO Guidelines), Tanzania, Zambia

• Q 2. Licensed SBPs - global picture as of April 2014

- Same SBPs as in EU are also licensed in other 46 countries
- SBP not licensed in EU: Jordan, Indonesia, Japan, Korea, Malaysia
- Unclear evaluation: Ghana, Tanzania, Zambia, Iran
- No SBP: Burkina Faso, India, Thailand, Egypt, Philippines, Peru, China, Cuba



Experience to date: authorized biosimilars in the EU

	Product and Brand	Company	Extrapolation
1	Omnitrope (somatropin)	Sandoz	Full Label
2	Valtropin (somatropin)	Biopartners	Full Label
3	Binocrit (epo alfa)	Sandoz	Full label - I.V.
4	Epoetin alfa Hexal (epo alfa)	Hexal	Full label - I.V.
5	Abseamed (epo alfa)	Medice	Full label - I.V.
6	Silapo (epo zeta)	Stada	Full label - I.V.
7	Retacrit (epo zeta)	Hospira	Full label
8	Filgrastim Ratiopharm (filgrastim)	Ratiopharm	Full Label
9	Ratiograstim (filgrastim)	Ratiopharm	Full Label
10	Biograstim (filgrastim)	CT Arzneimittel GmbH	Full Label
11	Tevagrastim (filgrastim)	Теvа	Full Label
12	Filgrastim Hexal (filgrastim)	Hexal	Full Label
13	Zarzio (filgrastim)	Sandoz	Full Label
14	Nivestim (filgrastim)	Hospira	Full Label
15	Remsima (infliximab)	Celltrion	Full Label
16	Inflectra (infliximab)	Hospira	Full Label
16	Ovaleap (follitropin alfa)	Teva	Full Label
17	Abasria (insulin glargine)	BI/Lilly	tbd

New FDA Biosimilar Guidance



Results of analytical characterization inform the next steps in the demonstration of biosimilarity

- Not similar:
 - further development through the 351(k) regulatory pathway is not recommended
 - unless, for example, modifications are made to the manufacturing process for the proposed biosimilar product that is likely to lead to a highly similar biological product.

• Similar:

- Additional analytical data or other studies are necessary to determine if observed differences are within an acceptable range to consider the proposed biosimilar product to be highly similar to the reference
- E.g. comparative PK and PD studies of the proposed biosimilar product and the reference product help resolve that some differences in e.g. glycosylation identified in the analytical studies would be within an acceptable range to consider the proposed biosimilar product to be highly similar to the reference product.

US FDA Guidance for Industry, Clinical Pharmacology Data to Support a Demonstration of Biosimilarity to a Reference Product

Results of analytical characterization inform the next steps in the demonstration of biosimilarity

• Highly similar:

- The proposed biosimilar product meets the statutory standard for analytical similarity.
- The results of the comparative analytical characterization permit high confidence in the analytical similarity of the proposed biosimilar and the reference product
- It is ppropriate for the sponsor to conduct targeted and selective animal and/or clinical studies to resolve residual uncertainty and support a demonstration of biosimilarity.

• Highly similar with fingerprint-like similarity:

- The Product meets the statutory standard for analytical similarity based on integrated, multi-parameter approaches that are extremely sensitive in identifying analytical differences
- Permits a more targeted and selective approach to conducting animal and/or clinical studies to resolve residual uncertainty and support a demonstration of biosimilarity.

US FDA Guidance for Industry, Clinical Pharmacology Data to Support a Demonstration of Biosimilarity to a Reference Product

Case study: approval of the first monoclonal antibody in Europe

Infliximab (Remsima / Inflectra)

- Anti-TNFα antibody
 - Chimeric human-murine IgG monoclonal Ab
 - \clubsuit Binds to TNFa and neutrolizes TNFa activity

> Reference Medicinal Product Remicade

 Indications: Rheumatoid Arthritis (infliximab + methotrexate), adult & paediatric Crohn's disease, ulcerative colitis (adult & paediatric), ankylosing spondylitis, psoriatic arthritis, psoriasis.

Infliximab Mechanism of Action

- "It is currently believed that neutralisation of sTNF and tmTNF is responsible for its efficacy in RA by preventing TNF from inducing TNFR-mediated cellular functions".
- "It can also be accepted that the effects of infliximab <u>blockade on</u> <u>synovial inflammation are comparable</u> in different forms of arthritis. Such effects are also believed to play a role in psoriasis plaques".
- "However, more mechanisms are likely involved in inflammatory bowel diseases (IBD), which are related to its binding to <u>tmTNFα and include</u> <u>reverse signalling and Fc-related effector functions</u>. The relative contribution of these various effects is currently unknown".

EMA EPAR: Product Quality

- The CHMP noted "a small difference in the amount of afucosylated infliximab, translating into a lower binding affinity towards specific Fc receptors and a lower *ex vivo* antibody-dependent cellular cytotoxicity (ADCC) activity in the most sensitive ADCC assay. "
- "Celltrion argued that this difference was not considered clinically meaningful, as it did not affect the activities of Remsima in experimental models regarded as more relevant to the pathophysiological conditions in patients "

--in blood (serum of Crohn's disease patient),

--inflammatory setting: LPS-stimulated monocytes as target cells/PBMC as effector cells

--in a wound healing model using induced cells that include these macrophages on a culture of human colorectal epithelium cells.

The consequences of being similar but not highly similar: Infliximab approvals

	Indications	Molecular Effect of Infliximab Therapy
	Rheumatoid Arthritis	Reduced infiltration of inflammatory cells into inflamed areas of the joint as well as reduced expression of molecules mediating cellular adhesion, chemoattraction, and tissue degradation.
Approve d by	Ankylosing Spondylitis	Reduced serum IL-6 and VEGF and increased serum levels of markers of bone formation (bone alkaline phosphatase and osteocalcin).
Health Canada for Remsima	Psoriatic Arthritis	Reduced number of T cells and blood vessels in the synovium and psoriatic skin lesions as well as a reduction of macrophages in the synovium.
	Plaque Psoriasis	Reduced epidermal thickness and infiltration of inflammatory cells, downregulated percentage of activated and cutaneous lymphocyte antigen (CLA)-positive inflammatory cells, and upregulated percentage of CD1a- positive epidermal Langerhans cells.
Not	Crohn's Disease	Reduced infiltration of inflammatory cells and TNF α production in inflamed areas of the intestine, and reduced proportion of mononuclear cells in the lamina propria able to express TNF α and interferon- γ (ex vivo).
d by Health	Pediatric Crohn's Disease	Same as above
Canada for	Ulcerative Colitis	decreased serum levels of the proinflammatory molecules with statistically significant and consistent decreases observed for IL-2R, and ICAM-1
Remsima	Pediatric Ulcerative Colitis	Same as above
Indicates a	actual clinical data ge	enerated for submission Janssen Inc. REMICADE Product Monograph. Aug 26 2013

Health Canada: Summary Basis of Decision for Remsima Approval

- Celltrion did not receive extrapolation to IBD and Crohn's because:
 - Observed differences in afucosylation species of Remicade/Inflectra as compared to Remicade
 - The potential impact that this difference has on the Fcγalla receptor and induction of ADCC; ADCC could not be ruled out
 - Cell-based assays were not conclusive/difficult to exclude ADCC activity
 - Pathophysiological differences exist between RA and the IBDs
 - Safety profile differences, in particular <u>hepatosplenic T-cell</u> <u>lymphoma</u>, is uniquely associated with inflammatory bowel diseases



Biosimilar pathways – EMA biosimilar antibody guideline

- The guideline is setting the stage for the overall stepwise development approach having the goal "...ensuring that the previously proven safety and efficacy of the drug is conserved.".
- The stepwise approach at the clinical side is outlined more clearly focusing on the main principles to be considered when establishing clinical similarity: "The guiding principle is to demonstrate similar clinical efficacy and safety compared to the reference medicinal product, not patient benefit per se, which has already been shown for the reference medicinal product.".
- This has to be achieved by planning all studies "...with the intention to detect any potential differences between biosimilar and reference medicinal product and to determine the relevance of such differences, should they occur.".

Guideline on Similar Biological Medicinal Products Containing Monoclonal Antibodies. Non-clinical and Clinical Issues. EMA/CHMP/BMWP/403543/2010

What is a sensitive and homogeneous population and endpoints?

- The idea is to study the biosimilar in the population of patients in whom – *if there is a difference between biosimilar and reference product* – that difference will most easily be detected
 - for example, we have a treatment that works in 60% of patients. If we were able to identify who are the "responder" patients, then we would target treating just those patients
- Activity endpoints with a large effect size may be considered as PFS, DFS and OS may not be suitable
 - CR, ORR (also measured at a certain timepoint), percentage change in tumour mass from baseline, or pathological Complete Response (pCR) in certain clinical settings



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Future ONCOLOGY

Frank A Scappaticci,¹ Hans Ulrich Burger,² Fabio Bisordi,² Fermin Ruiz de Erenchun,² Thomas Schreitmüller² 1Genentech, San Francisco, CA, USA, ²F, Hoffmann-La Roche Ltd, Basel, Switzerland Trastuzumab (Herceptin[®]) is approved for HER2-positive EBC, MBC Trastuzumab biosimitars raise questions about conducting mandal Background: clinical equivalence studies, to show similarity in efficacy, safety and mitigate risks associated with extrapolation to indications n biosimilar mAb. EMA mAb biosimilar guidelines recommend s homogenous populations and sensitive endpoints for such s populations are generally heterogenous, and pts may hav response. Establishing clinical similarity in the neoadjuve the better risk mitigation strategy for extrapolating clinic more acceptable to regulators than the reverse.

RESEARCH ARTICLE

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Neoadjuvant breast cancer treatment as a sensitive setting for trastuzumab biosimilar development and extrapolation

Christian Jackisch*1, Frank A Scappaticci², Dominik Heinzmann³, Fabio Bisordi³, Thomas Schreitmüller³, Gunter von Minckwitz⁴ & Javier Cortés⁵

ABSTRACT Aims: Identify sensitive end points and populations for similarity studies of trastuzumab and biosimilar monoclonal antibodies. **Methods:** We performed meta-analyses of trastuzumab clinical trials data: overall response rate (ORR) and progression-free survival in metastatic breast cancer (MBC), and total pathologic complete response (tpCR) and event-free survival in the neoadjuvant setting. Fitted models predicted the maximum loss in long-term efficacy for different similarity trial designs. Immunogenicity rates were investigated in different early breast cancer (EBC) study phases. **Results:** Using the same equivalence margins for ORR (MBC) and tpCR (EBC), the predicted maximum loss in long-term efficacy with a biosimilar candidate versus the reference product is smaller for tpCR than for ORR. In EBC this predicted loss could be controlled with feasible patient numbers for a typical clinical trial. Analyses suggested that a treatment-free follow-up phase is preferable for immunogenicity characterization. **Conclusion:** Treatment of patients with neoadjuvant breast cancer represents a sensitive setting for establishing biosimilarity of efficacy and immunogenicity. tpCR is a sensitive end point in this setting to establish biosimilarity between a biosimilar candidate and its reference product.

Biosimilarity Equivalence trial



Equivalence trial: Biosimilar Candidate vs Reference Product

Case study trastuzumab: Equivalence trial



 Biosimilar rate is not better by more than 10% than that of Herceptin

Case study trastuzumab: Equivalence trial MBC



• **Question:** What does the lower margin for RR tells us with respect to potential loss of long-term efficacy (PFS)?

- **Method:** Meta-analysis to estimate relationship of RR with PFS –1276 patients: 8 trials with 2429 patients
- Relationship used to "translate" margin for RR into margin for PFS
 = "Acceptable loss" in long-term efficacy (PFS)

Case Study Trastuzumab: "Translation" MBC

• 8 trials with 2429 patients (randomized trial incl Herceptin+chemo arm)



The percentage increase in long-term outcome (e.g. 39.8% for the 10% margin). This is the model outcome in terms of the hazard ratio which predicts the maximum loss in PFS when using the corresponding equivalence margins for ORR. The percentage 39.8% corresponds to a hazard ratio of 1.398 when comparing the biosimilar candidate to the reference product.

Case study trastuzumab: Conclusions for MBC

- A 15% and even a 10% equivalence margin results in a high potential loss in PFS
- High uncertainty in PFS makes extrapolation from MBC into EBC risky

• Alternative approaches to establish clinical similarity?

Case Study Trastuzumab: Treatment Effect Size and Sensitivity of tpCR

	tpCR Overall Population *
Herceptin plus Chemotherapy	38 %
Chemotherapy	19 %
Effect Size	19 %

- tpCR differentiates more effective treatments from less effective ones
- supported by significant result in long-term outcome

*Gianni, Baselga, Lancet. 2010.

Case Study Trastuzumab: "Translation" neoadjuvant-adjuvant



- Method: Meta-analysis to estimate relationship of tpCR with DFS
 - 1276 patients: NOAH: Gianni (Lancet 2012), GeparQuattro: Minckwitz et al (in press Ann Oncol 2013), HannaH: Ismael (Lancet Oncol 2012)
- Relationship used to "translate" lower margin for tpCR into margin for DFS = "Acceptable loss" in long-term efficacy (DFS)

Case Study Trastuzumab: "Translation" Neoadjuvant setting



Case study trastuzumab: Conclusions Efficacy part

- Neoadjuvant-adjuvant is a sensitive setting with tpCR a sensitive endpoint to establish similarity
- For tpCR, feasible trial (10% margin, N=932) which controls "loss in long-term efficacy" (potential DFS risk increase 24.6%)
- The increase in risk is considerable lower as compared to the MBC setting with RR as an endpoint (PFS risk increase 39.8%)

Immunogenicity of Biotherapeutics

- One of the key factors that distinguishes biotherapeutic medicines from low-molecular-weight pharmaceuticals is their capacity to elicit an <u>immune response</u>
- Immunogenicity is the production of host antibodies directed against a therapeutic (anti-drug antibodies, ADA)
- Rates of immunogenicity vary by product and condition of use (from <1% to >50%)^{1,2}
- ADAs may have no clinical impact, may impact bioavailability, or may impact safety and efficacy^{1,2,3}

^{1.} Koren, E., et al. (2002). "Immune Responses to Therapeutic Proteins in Humans - Clinical Significance, Assessment and Prediction." <u>Current Pharmaceutical</u> <u>Biotechnology</u> **3(4): 349-360**.

^{2.} Purcell, RT and Lockey, RF. (2008). "Immunologic Responses to Therapeutic Biologic Agents." Journal of Investigational Allergololgy & Clinical Immunology 8(5): 335-342

^{3.} Chirmule, N., et al. (2012). "Immunogenicity to Therapeutic Proteins: Impact on PK/PD and Efficacy." The AAPS Journal 14(2): 296-302.

Immunogenicity is influenced by a wide range of different factors*



Immunogenicity of therapeutic Mabs

Antibody	Therapeutic	MAb	(Main)	Frequency	Consequ (, Single Cases)	ences: (): Tr : Influence in S	end; ingle Patients	
Class	Area		Indication	[Overall, w, w/o Co-Medication]	Pharmacokinetics	Efficacy	Safety	
		Ad	[Overall]	b	-			
			Rheumatoid arthritis	5.5%, 0.6% w, 12.4% w/o MTX				
			PJIA	15.8%, 5.9% w, 25.6% w/o MTX				
			Psoriatic arthritis	10.1%, 7.1% w, 13.5% w/o MTX	CL↑	Efficacy ↓	No apparent effect	
Human	CID		Ankylosing spondylitis	8.3%, 5.3% w, 8.6% w/o MTX				
			Crohn's disease	2.6%				
			Psoriasis	8.4%				
		Us	Plaque psoriasis	5% ^b	(CL ↑)	(Efficacy ↓)	No apparent effect	
	Onc/Haem	Pa	Colorectal cancer	0.2, 1.6% ^b Up to 3.8%, persistent 2.0% ^a	No apparent effect	No apparent effect	No apparent effect	
	CID		Ab	Rheumatoid arthritis	2.8%, up to 7.4% ^{b, a}	No apparent effect	Not yet finally evaluated	Not yet finally evaluated
		CID	[Overall]	b				
T .:			Rheumatoid arthritis	6%	NA No apparent effect		No annarent No annarent	
proteins			Psoriatic arthritis	7.5%		No apparent N		
			Et Ankylosing spondylitis	2%		effect		
			Plaque psoriasis	7%				
			Psoriasis	Up to 9%				

sased on information from the European Public Assessment Reports; mAbs are abbreviated to their first two letters, cf. Table 2.

'Marketing authorisation suspended by European Commission.

References: a: scientific discussion/assessment report; b: product information.

AR/HSR: administration-related/hypersensitivity reactions; B-CLL: B-cell chronic lymphocytic leukemia; CID: chronic inflammatory diseases; CL: clearance; IST: mmunosuppressive therapy; MTX: methotrexate; NA: not available, no statement; Onc/Haem: oncology/haematology; PJIA: polyarticular juvenile idiopathic arthritis; w, w/o: with, vithout.

R. Niebecker et. al Current Drug Safety, 2010, *5*, 275-286 275 Safety of Therapeutic Monoclonal Antibodies Methotrexate reduces immunogenicity in adalimumab treated rheumatoid arthritis patients in a dose dependent manner



Figure 1 Percentage of patients developing antiadalimumab antibodies (AAA) per baseline methotrexate (MTX) dose group. No MTX (0 mg/week, n=70), low dose MTX (5–10 mg/week, n=40), intermediate dose MTX (12.5–20 mg/week, n=54), or high dose MTX (\geq 22.5 mg/week, n=108).

D**Charlotte L Krieckaert** *Ann Rheum Dis* published online May 14, 2012 ownloaded from ard.bmj.com on July 12, 2012 - Published by group.bmj.com

Case study trastuzumab: What is the most sensitive indication/patient population to establish similarity in immunogenicity

Trastuzumab treatment regimens are different in different patient populations

Metastatic



Case study trastuzumab: HannaH Phase III Study



Objective:

Show non-inferiority of SC vs. IV based on co-primary endpoints

- PK: observed trastuzumab C_{trough} pre-dose Cycle 8
- Efficacy: pathological complete response (pCR) in the breast

FEC, 5-fluorouracil, epirubicin and cyclophosphamide. IBC, inflammatory breast cancer

Case study trastuzumab:

Sensitivity of the neoadjuvant-adjuvant setting to detect differences in immunogenicity

- Observed ADA rates (anti-drug antibody against Herceptin)*:
 - Herceptin IV: 7.1% (21/295)
 - Herceptin SC: 14.6% (43/295)
- Sensitive setting: Difference between drugs (formulations) could be found if there is one
- No correlation of ADA to efficacy/safety/PK was detected for Herceptin

*Definition: ADA rates (all patients who tested positive for ADAs at least once postbaseline)

Case study trastuzumab:

Key conclusions on extrapolation of immunogenicity data

- Immunogenicity of a biosimilar trastuzumab candidate has to be thoroughly investigated and characterized in the most sensitive setting prior to approval.
- The adjuvant setting is considered to be sensitive and allows the inclusion of data from a treatment-free follow-up phase which is crucial for the comprehensive characterization of the immune response of trastuzumab.
- Therefore extrapolation of immunogenicity data obtained in the EBC setting to MBC is possible while extrapolation of immunogenicity data from MBC to the EBC population represents a major risk if no safety and efficacy data are available.

Celltrion's CTP-6 Approval in Korea



A Double-blind Randomised, Parallel Phase I/IIb Study to Evaluate Initial Safety and Efficacy, Comparative Pharmacokinetics and Immunogenicity for CT-P6 and Herceptin in Metastatic Breast Cancer

Number of pts.	174
Patient population	mBC patients
Design	Randomized, double-blind; CT-P06 vs. Herceptin
Primary end point	PK parameters
Secondary end point	PK data, safety and efficacy
Study Start	Jan 2010; Primary completion – Dec 2011; Study completion – June 2013
No. of sites; Regions included	Multicenter trial (Asia, East and West Europe, LatAm)
Key Partnerships	Hospira

Source: http://clinicaltrials.gov/ct2/show/NCT01084863?term=CT-P6&rank=1

Celltrion's CTP-6 Approval in Korea



A Double-blind, Randomised, Parallel Group, Phase III Study to Demonstrate Equivalent Efficacy and Comparable Safety of CT-P6 and Herceptin, Both in Combination with Paclitaxel, in Patients with Metastatic Breast Cancer

Number of pts.	383
Patient population	mBC patients
Design	Randomized, double-blind; CT-P06 vs. Herceptin
Primary end point	To Compare Efficacy
Secondary end point	Efficacy and safety parameters
Study Start	June 2010; Primary completion – Dec 2011; Study completion – June 2013
No. of sites; Regions included	Multicenter trial (Asia, East and West Europe, LatAm)
Key Partnerships	Hospira

Source: http://clinicaltrials.gov/ct2/show/NCT01084863?term=CT-P6&rank=1

Biocon/Mylan Approval of Trastuzumab in India



Comparative PK, Efficacy, Safety and Immunogenicity evaluation of Bmab-200 versus Herceptin, both in combination with Docetaxel in patients with Her2+ Metastatic Breast Cancer: A Double Blind, Randomised, Active Control, Parallel assignment, Comparative Phase III, Clinical Trial

Number of patients	132	
Patient population	Metastatic breast cancer	
Design	Randomised, double blind, parallel arm, active comparator	
Primary and secondary endpoints	 The equivalence of single-dose pharmacokinetics between Bmab-200 and Herceptin in terms of AUC0-t and Cmax Overall response rate (ORR) over 8 cycles of combination chemotherapy with docetaxel The multiple-dose pharmacokinetic parameters of Bmab-200 and Herceptin Safety and immunogenicity 	
Study start	Q3 2011	
Estimated completion	Q4 2013 (completed Aug 2013)	
No. of sites/regions	22 sites in India	

Source: http://ctri.nic.in/Clinicaltrials/showallp.php?mid1=3062&EncHid=&userName=biocon

Biocon/Mylan global development of trastuzumab



A multicenter, double-blind, randomized, parallel-group, phase III study to compare the efficacy and safety of Hercules versus Herceptin® in patients with HER2+ metastatic breast cancer

Number of patients	470
Patient population	Metastatic breast cancer
Design	Randomised, double blind, parallel arm, active comparator
Primary endpoint	Overall response rate (ORR) where response is defined as a complete or partial remission according to RECIST 1.1 based on central tumor evaluation
Study start	December 2012
Estimated completion	December 2014
No. of sites/regions	Belarus, Bosnia and Herzegovina, Bulgaria, Czech Republic, Georgia, Germany, Hungary, India, Malaysia, Morocco, Philippines, Poland, Romania, Russian Federation, Serbia, Slovakia, South Africa, Thailand, Tunisia, Turkey and Ukraine

Mylan/Biocon are conducting a separate global Phase III trial for their trastuzumab biosimilar in mBC patients for European filing; brand name HERCULES®

Source: https://www.clinicaltrialsregister.eu/ctr-search/trial/2011-001965-42/HU

Amgen's global development for a trastuzumab biosimilar



Randomized, single dose, parallel group, bioequivalence study, comparing trastuzumab (Synthon) to Herceptin® infusion in healthy male volunteers following a placebo-controlled dose escalation period		
Number of pts.	118	
Patient population	Healthy males, 18-45 years of age	
Design	Randomised placebo-controlled double blind dose escalation & parallel laboratory blinded bioequivalence	
Primary end point	 PK-profile: concentration - sampling at 0.75, 1.5, 2, 3, 4, 5, 6, 8, 24, 48, and 96 hours post dose, and 8, 14, 21, 28, 35, 42, 49, and 63 days post dose (to demonstrate bioequivalence). Safety and tolerability: general chemistry/haematology and urinalysis, cardiac markers, echocardiography, ECG, observation and questions, vital signs 	
Secondary end point	PK-profile: concentration - sampling at 0.75, 1.5, 2, 3, 4, 5, 6, 8, 24, 48, and 96 hours post dose, and 8, 14, 21, 28, 35, 42, 49, and 63 days post dose (to evaluate pharmacokinetic parameters).	
Study Start/End date	Jan 2011; End date Jan 2012	
No. of sites; Regions included	Denmark, Netherlands	

Amgen's global development for a trastuzumab biosimilar



A Randomized, Double-Blind, Phas	se 3 Study Evaluating the Efficacy and Safety of ABP 980 Compared with Trastuzumab in
Subjects with HER2 Positive Early Breast Cancer	

Number of pts.	556 Updated Jan '14 to 808 pts
Patient population	early breast cancer patients
Design	Double Blind, Randomized, Parallel-Group, two arm trial
Primary end point	Risk ratio (RR) of the incidence of pathologic complete response (pCR) in breast tissue and axillary lymph nodes
Secondary end point	 Risk ratio (RR) of pCR in breast tissue Risk ratio (RR) of pCR in breast tissue and axillary lymph nodes and absence of Ductal Carcinoma In Situ (DCIS)
Study Start	Q2 2013; Study end date: Q3 2015
No. of sites; Regions included	Belarus, Brazil, Bulgaria, Canada, Czech Republic, Germany, Greece, Hungary, Italy, Mexico, Peru, Poland, Romania, Russia, Serbia, Slovakia, South Africa, Spain, Ukraine and UK

Source: European trial registry <u>https://www.clinicaltrialsregister.eu/ctr-search/trial/2012-004319-29/DE</u>

Summary

- The application of proper risk mitigation strategies during the development and marketing of biosimilar products is fundamental.
- Only a highly similar product should be allowed to enter the next stages of the similarity assessment e.g. pre-clinical and clinical assessments as it will allow for robust regulatory decisions .
- Comparative clinical testing is a key part of the risk mitigation strategies and has to be done in the relevant setting(s) most sensitive to detect potential differences in safety, efficacy and immunogenicity.
- Given the fact that clinical studies for a biosimilar are abbreviated and not done in all indications a proper RMP as well as active pharmacovigilance are an essential part of the biosimilar concept.
- Unique product identification is a must in that context.

Establishing biosimilarity is a challenge requiring new thinking in many areas and leaving behind old generic habits



Peter the Great (*1672 †1725)





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